Minufiya University Faculty of Engineering Dept.: Production Engineering Final Exam- 2nd Semester Academic Year: 2013-2014 Date: 4/6/2014



Year : 2nd Year Production Subject: Industrial Statistics Course Code: PRE 224 Time Allowed: 3 hour Total Mark : 70 Marks

Examiners: Dr. Mohamed Sharaf & Dr. Omayma Nada

Statistical tables and graphs are allowed

Answer all the following questions:

Question No. 1 [15 Marks]

I. The probability distribution of X, the number of defects in a metal sheet is given by:

X	0	1	2	3 0.2
P(x)	0.1	0.4	0.3	

a) Verify that X has a valid probability distribution

b) Find $P(X \ge 2)$

c) Find the mean and variance of X

II. Assume that the repair time in hours of a certain component in a machine has the following probability density function:

f(x) =	$(C(4x-2x^2)),$	0 < x < 2	
	$\begin{cases} C(4x-2x^2),\\ 0, \end{cases}$	otherwise	

a) Find C such that f(x) is a valid probability density function [2 Marks] [2 Marks] P(X > 1)b) Find

III. It is given that P(A) = 0.5, and P(B) = 0.3. Find P(A or B) in the following cases: [2 Marks]

- a) When A and B are mutually exclusive
- b) When A and B are independent

Question No. 2 [20 Marks]

I. Consider the grouped data given in the following Table:

a) Find the mean, the mode, and the median.

- b) Find the coefficient of variation.
- c) Find coefficients of skewness α_1 and α_2 .

d) Given that the 4th moment about the mean $m_4 = 3324$, is this distribution normal, [2 Marks] leptokurtic, or platykurtic? Why?

II. A factory has three assembly lines that produce memory chips. Line 1 produces 50% of the chips and has a defective rate of 4%; line 2 produces 30% of the chips and has a defective rate of 5%; line3 produces 20% of the chips and has a defective rate of 1%.

- a) If a chip is selected at random, find the probability that the chip is defective. [3 Marks]
- b) If a chip is selected at random and it is found to be defective, what is the probability that it [3 Marks] was assembled by line 2?

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[4 Marks] [2 Marks]

[2 Marks]

[1 Mark]

[2 Marks]

[4 Marks]

[6 Marks]

Question 3: (20 marks)

a- Suppose that a continuous production process is producing defectives at the rate of 10 percent. What is the probability that a random sample of 100 units contains:

1- At most 6 defectives?

2- At least 12 defectives?

3- Between 6 and 12 defectives?

(10 marks)

b- The life, in years, of a certain type of electrical switch has an exponential distribution with an average life $\beta = 2$. If 100 of these switches are installed in different systems, what is the probability that at most 30 fail during the first year? (10 marks)

Question 4: (15 Marks)

A manufacture of synthetic fiber advertised that his fiber has an average tensile strength of 30 pounds. A random sample of 100 fibers was tested for breaking strength. It showed an average of 28 pounds and a standard deviation of 12 pounds. Test the manufacture's claim using the 0.05 level of significance. Draw the OC curve for your test.

With our best wishes.

Dr. Mohamed Sharaf El-Din

Dr.Omaima Nada

This exam measures the following ILOs								
Quest	ion Number	95-1	Q1-Ⅲ α6-1	Q3-6 a6-2	Q2-11 b11-1	QII-II, Q3-a 6/4-1	Q2, Q4 C12-1 Professional Skills	
1	Skills	Knowledge & Understanding Skills		Intellectual Skills				

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